# **Technical Data Sheet**



## TMCH-50-AL

1,1-Bis(tert.butyl peroxy)3,3,5-trimethyl cyclohexane CAS#6731-36-8 Molar mass: 302.4 g/mol 50% Solution in ali phatics

### Structural Formula

## **Description**

Colourless, mobile liquid, consisting of 50% w/w 1,1-bis(tert.butyl peroxy)3,3,5-trimethyl cyclohexane, desensitized with ali phatic hydrocarbons. This cyclo-ali phatic perketal is used as an initiator (radical source) for the polymerisation of monomers (e.g. styrene) as well as in the curing of unsaturated polyester resins and the crosslinking of polymers.

### **Technical Data**

Appearance	colourless liquid
Peroxide content	approx. 50% w/w
Active oxygen	approx. 5.29 % w/w
De-sensitising agent	ali phatics (b.p. > 170°C)
Density at 20°C	approx. 0.83 g/cm <sup>3</sup>
Viscosity at 20°C	approx. 3mPa·s
Refractive index at 20°C	approx. 1.429
Critical temperature (SADT)	approx. 70 °C
Cold storage stability	to below -25 °C
Recommended storage temperature	below 30 °C
Storage stability as from date of delivery	6 months

This product is in compliance with the Elektro G (EU-Directives: RoHS 2002/95/E G, WEEE 2002/96/E G)

### **Half-life Data**

10 h/1 h/1 min (0.1 m/isododecane): 95 / 114 / 155 °C

## **Technical Data Sheet**



## **Application**

### **ETHYLENE**:

Initiator for the high pressure polymerisation of ethylene in combination with other peroxides of varying degrees of activity. Temperature range: 200-250°C. Particular advantages: Liquid, even at low tem peratures and high pressures. Not sensitive to other com ponents in the polymerisation process.

### STYRENE:

Initiator for the polymerisation of styrene in bulk or sus pension. Temperature range: 100-140°C. Usage level: 0.02-0.1% as su pplied. Particular advantages: reduced residual monomer contents, no reaction with chain-modifiers (e.g. merca ptans), no hydrolysis in alkaline media. We recommend the combination with more active peroxides, e.g. Dibenzoyl peroxide or tert.butyl per-2-ethylhexanoate.

### OTHER MONOMERS:

Initiator for the polymerisation of vinyl acetate and (meth)acrylates. Temperature range: 90-130°C. Usage level: 0.05-1% as supplied.

Further information on suitable <u>initiators</u> for the polymerisation of monomers is given in our application <u>brochures</u> on this subject.

Standard Packaging 20 (44,1 lb) in plastic cans

#### Disclaimer

This information and all further technical advice are reflecting our present knowledge and experience based on internal tests with local raw materials with the purpose to inform about our products and applications. The information should not be construed as guaranteeing specific properties of products described or their suitability for a particular application, nor as providing complete instructions for use. The information implies no guarantee for product and shelf life properties, nor any liability or other legal responsibility on our part, including with regard to existing third party intellectual property rights, especially patent rights. We reserve the right to make any changes according to technological progress or further developments.

Application and usage of our products based on our technical advice is out of our control and sole responsibility of the user. The user is not released from the obligation to conduct careful inspection and testing of incoming goods in order to verify the suitability for the intended application.

Nafta T: +1 800 231 2702 F. +1 440 323 0898 cs-initiators.nafta@united-in.com United Initiators China T: +86 20 6131 1370 F: +86 139 2503 8952 cs-initiators.cn@united-in.com United Initiators
Australia
T: +61 2 9316 0046
F: +61 2 9316 0034
cs-initiators.au@united-in.com

www.united-initiators.com

Revision number: 1.0. Date: 02.12.2015. Device M: TDS.