SAFETY DATA SHEET

DHBP-20-IC5

SECTION 1. IDENTIFICATION

Trade name : DHBP-20-IC5
Other means of identification : No data available

Manufacturer or supplier’s details
Company name of supplier : United Initiators, Inc.
Address : 555 Garden Street
Elyria OH 44035 USA
Unit 3 – 363 Broadway, Suite 324
Winnipeg, MB R3C 3N9 CANADA
Telephone : +1-440-323-3112
Telefax : +1-440-323-2659
Emergency telephone : CHEMTREC US (24h): +1-800-424-9300
CHEMTREC WORLD (24h): +1-703-527-3887
CANUTEC (24h): 1-613-966-6666
For Transportation Incidents : TERRAPURE EMERGENCY RESPONSE SERVICES (24h):
1-800-567-7455
E-mail address of person responsible for the SDS : cs-initiators.nafta@united-in.com
Recommended use of the chemical and restrictions on use
Recommended use : polymerization initiators

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the Hazardous Products Regulations
Organic peroxides : Type E
Combustible dust : Category 1
Skin irritation : Category 2

GHS label elements
Hazard pictograms: 

Signal Word: Warning

Hazard Statements: 
H242 Heating may cause a fire. 
May form combustible dust concentrations in air. 
H315 Causes skin irritation.

Precautionary Statements: 
Prevention:
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. 
P234 Keep only in original packaging. 
P240 Ground and bond container and receiving equipment. 
P264 Wash skin thoroughly after handling. 
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. 

Response:
P302 + P352 IF ON SKIN: Wash with plenty of water. 
P332 + P313 If skin irritation occurs: Get medical advice/ attention. 
P362 + P364 Take off contaminated clothing and wash it before reuse. 
P370 + P378 In case of fire: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide to extinguish.

Storage:
P403 Store in a well-ventilated place. 
P410 Protect from sunlight. 
P411 Store at temperatures not exceeding < 40 °C/ < 104 °F. 
P420 Store separately.

Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards
None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Substance / Mixture</th>
<th>Mixture</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chemical nature</td>
<td>Organic Peroxide</td>
</tr>
<tr>
<td></td>
<td>Solid mixture</td>
</tr>
</tbody>
</table>

Components

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2,5-Dimethyl-2,5-di(tert.-</td>
<td>78-63-7</td>
<td>&gt;= 15 - &lt; 20</td>
</tr>
</tbody>
</table>
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<table>
<thead>
<tr>
<th>butylperoxy)hexane</th>
</tr>
</thead>
<tbody>
<tr>
<td>Actual concentration or concentration range is withheld as a trade secret</td>
</tr>
</tbody>
</table>

SECTION 4. FIRST AID MEASURES

General advice: Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Do not leave the victim unattended. Call a physician immediately.

If inhaled: If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician. If breathed in, move person into fresh air.

In case of skin contact: In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash contaminated clothing before re-use. If on skin, rinse well with water. If on clothes, remove clothes. If symptoms persist, call a physician.

In case of eye contact: In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed: Keep respiratory tract clear. Call a physician immediately. Rinse mouth thoroughly with water.

Most important symptoms and effects, both acute and delayed: Causes skin irritation.

Protection of first-aiders: First Aid responders should pay attention to self-protection and use the recommended protective clothing.

Notes to physician: Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media: Water spray jet
Alcohol-resistant foam
Carbon dioxide (CO2)
Dry chemical

Unsuitable extinguishing: High volume water jet
media

Specific hazards during fire fighting:

- Contact with incompatible materials or exposure to temperatures exceeding SADT may result in a self-accelerating decomposition reaction with release of flammable vapors which may auto-ignite.
  
  The product burns violently.
  Flash back possible over considerable distance.
  Vapors may form explosive mixtures with air.
  The product will float on water and can be reignited on surface water.
  Cool closed containers exposed to fire with water spray.

Specific extinguishing methods:

- Do not use a solid water stream as it may scatter and spread fire.
- Remove undamaged containers from fire area if it is safe to do so.
- Use water spray to cool unopened containers.

Further information:

- Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
- Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Special protective equipment for fire-fighters:

- Wear self-contained breathing apparatus for firefighting if necessary.
- Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:

- Use personal protective equipment.
- Avoid dust formation.
- Avoid breathing dust.
- Remove all sources of ignition.
- Follow safe handling advice and personal protective equipment recommendations.
- Never return spills in original containers for re-use.
- Treat recovered material as described in the section "Disposal considerations".

Environmental precautions:

- Prevent product from entering drains.
- Prevent further leakage or spillage if safe to do so.
- If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up:

- Contact with incompatible substances can cause decomposition at or below SADT.
- Clear spills immediately.
- Suppress (knock down) gases/vapors/mists with a water spray jet.
To clean the floor and all objects contaminated by this material, use plenty of water.
Soak up with inert absorbent material.
Isolate waste and do not reuse.
Non-sparking tools should be used.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.

### SECTION 7. HANDLING AND STORAGE

<table>
<thead>
<tr>
<th>Technical measures</th>
<th>: See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Advice on protection against fire and explosion</td>
<td>: Avoid dust formation. Provide appropriate exhaust ventilation at places where dust is formed. Keep away from heat and sources of ignition. Use only explosion-proof equipment. Keep away from combustible material.</td>
</tr>
<tr>
<td>Advice on safe handling</td>
<td>: Do not swallow. Do not breathe vapors/dust. Avoid contact with skin and eyes. Take precautionary measures against static discharges. Never return any product to the container from which it was originally removed. Provide sufficient air exchange and/or exhaust in work rooms. Avoid confinement. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Smoking, eating and drinking should be prohibited in the application area. Wash thoroughly after handling. For personal protection see section 8. Protect from contamination.</td>
</tr>
<tr>
<td>Conditions for safe storage</td>
<td>: Avoid impurities (e.g. rust, dust, ash), risk of decomposition. Electrical installations / working materials must comply with the technological safety standards. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in original container. Keep containers tightly closed in a cool, well-ventilated place. Store in accordance with the particular national regulations.</td>
</tr>
<tr>
<td>Materials to avoid</td>
<td>: Keep away from strong acids, bases, heavy metal salts and other reducing substances.</td>
</tr>
<tr>
<td>Recommended storage temperature</td>
<td>: &lt; 40 °C</td>
</tr>
</tbody>
</table>
Further information on storage stability: No decomposition if stored normally.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters
Contains no substances with occupational exposure limit values.

Engineering measures: Minimize workplace exposure concentrations.

Personal protective equipment
Respiratory protection: In the case of dust or aerosol formation use respirator with an approved filter.
Filter type: Filter type P

Hand protection
Material: butyl-rubber
Break through time: >= 480 min
Glove thickness: 0.5 mm

Remarks: Choose gloves to protect hands against chemicals depending on the concentration and quantity of the hazardous substance and specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove Wash hands before breaks and at the end of workday.

Eye protection: Tightly fitting safety goggles
Please wear suitable protective goggles. Also wear face protection if there is a splash hazard. Ensure that eyewash stations and safety showers are close to the workstation location.

Skin and body protection: Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential.

Hygiene measures: Keep away from food and drink. When using do not eat or drink. When using do not smoke. Wash hands before breaks and immediately after handling the product.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES
Appearance: powder

Color: white

Odor: ether-like

Odor Threshold: No data available

pH: No data available

Melting point/range: Decomposes below the melting point.

Boiling point: Not applicable

Flash point: Not applicable

Evaporation rate: Not applicable

Flammability (solid, gas): May form combustible dust concentrations in air.

Upper explosion limit / Upper flammability limit: No data available

Lower explosion limit / Lower flammability limit: No data available

Vapor pressure: No data available

Density: 0.42 g/cm³ (20 °C)

Solubility(ies):
Water solubility: insoluble

Solubility in other solvents: No data available

Partition coefficient: n-octanol/water: No data available

Self-Accelerating decomposition temperature (SADT): 80 °C
Method: UN-Test H.4
SADT-Self Accelerating Decomposition Temperature. Lowest temperature at which the tested package size will undergo a self-accelerating decomposition reaction.

Viscosity:
Viscosity, dynamic: Not applicable

Viscosity, kinematic: Not applicable

Explosive properties: Not explosive
Oxidizing properties: The substance or mixture is not classified as oxidizing. Organic peroxide

SECTION 10. STABILITY AND REACTIVITY

Reactivity: Stable under recommended storage conditions.
Chemical stability: Stable under recommended storage conditions.
Possibility of hazardous reactions: Dust may form explosive mixture in air.
Conditions to avoid: Protect from contamination. Contact with incompatible substances can cause decomposition at or below SADT. Heat, flames and sparks. Avoid confinement.
Incompatible materials: Accelerators, strong acids and bases, heavy metals and heavy metal salts, reducing agents.
Hazardous decomposition products: Irritant, caustic, flammable, noxious/toxic gases and vapours can develop in the case of fire and decomposition.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity: Not classified based on available information.

Components:

2,5-Dimethyl-2,5-di(tert.-butylperoxy)hexane:
Acute oral toxicity: LD50 (Rat): > 2,000 mg/kg
Method: OECD Test Guideline 401
Assessment: The substance or mixture has no acute oral toxicity

Acute inhalation toxicity: Method: Expert judgment
Assessment: The substance or mixture has no acute inhalation toxicity

Acute dermal toxicity: LD50 (Rabbit): 4,100 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

Skin corrosion/irritation: Causes skin irritation.
Product:  
Remarks: May cause skin irritation in susceptible persons.

Components:

2,5-Dimethyl-2,5-di(tert.-butylperoxy)hexane:
Species: Rabbit
Method: OECD Test Guideline 404
Result: Skin irritation

Serious eye damage/eye irritation
Not classified based on available information.

Product:
Remarks: Product dust may be irritating to eyes, skin and respiratory system.

Components:

2,5-Dimethyl-2,5-di(tert.-butylperoxy)hexane:
Species: Rabbit
Result: No eye irritation
Method: OECD Test Guideline 405

Respiratory or skin sensitization

Skin sensitization
Not classified based on available information.

Respiratory sensitization
Not classified based on available information.

Components:

2,5-Dimethyl-2,5-di(tert.-butylperoxy)hexane:
Species: Guinea pig
Method: OECD Test Guideline 406
Result: Does not cause skin sensitization.

Germ cell mutagenicity
Not classified based on available information.

Components:

2,5-Dimethyl-2,5-di(tert.-butylperoxy)hexane:
Genotoxicity in vitro: Method: OECD Test Guideline 471
Result: negative
Method: OECD Test Guideline 476
Result: negative
Genotoxicity in vivo: Species: Mouse (male and female)
Carcinogenicity
Not classified based on available information.

Components:

2,5-Dimethyl-2,5-di(tert.-butylperoxy)hexane:
Remarks: This information is not available.

Reproductive toxicity
Not classified based on available information.

Components:

2,5-Dimethyl-2,5-di(tert.-butylperoxy)hexane:
Effects on fertility: Remarks: No data available
Effects on fetal development: Species: Rat
Application Route: oral (gavage)
General Toxicity Maternal: NOAEL: 300 mg/kg body weight
Method: OECD Test Guideline 414

STOT-single exposure
Not classified based on available information.

STOT-repeated exposure
Not classified based on available information.

Repeated dose toxicity

Components:

2,5-Dimethyl-2,5-di(tert.-butylperoxy)hexane:
Species: Rat
NOAEL: 200 mg/kg
Application Route: Oral
Exposure time: 28 d
Method: OECD Test Guideline 407

Aspiration toxicity
Not classified based on available information.

Further information

Product:
Remarks: No data available
12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

2,5-Dimethyl-2,5-di(tert.-butylperoxy)hexane:

Toxicity to fish:
- LC50 (Oryzias latipes (Orange-red killifish)): 4.5 mg/l
- Exposure time: 96 h
- Method: OECD Test Guideline 203
- Remarks: No toxicity at the limit of solubility.

Toxicity to daphnia and other aquatic invertebrates:
- Remarks: No data available

Toxicity to algae/aquatic plants:
- EC50 (Pseudokirchneriella subcapitata (green algae)): > 0.236 mg/l
- Exposure time: 72 h
- Method: OECD Test Guideline 201
- Remarks: No toxicity at the limit of solubility.

- NOEC (Pseudokirchneriella subcapitata (green algae)): 1.88 mg/l
- Exposure time: 72 h
- Method: OECD Test Guideline 201
- Remarks: No toxicity at the limit of solubility.

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity):
- NOEC (Daphnia magna (Water flea)): > 0.02 mg/l
- Exposure time: 21 d
- Method: OECD Test Guideline 211
- Remarks: No toxicity at the limit of solubility.

Ecotoxicology Assessment

Acute aquatic toxicity: No toxicity at the limit of solubility.

Chronic aquatic toxicity: This product has no known ecotoxicological effects.

Persistence and degradability

Components:

2,5-Dimethyl-2,5-di(tert.-butylperoxy)hexane:

Biodegradability:
- Result: Not readily biodegradable.
- Method: OECD Test Guideline 301D
- Remarks: Not classified due to data which are conclusive although insufficient for classification.

Bioaccumulative potential

Components:

2,5-Dimethyl-2,5-di(tert.-butylperoxy)hexane:
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Bioaccumulation: Bioconcentration factor (BCF): 521
Partition coefficient: n-octanol/water: log Pow: 7.34

Mobility in soil
No data available

Other adverse effects

Product:
Additional ecological information: No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods
Waste from residues: The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Dispose of wastes in an approved waste disposal facility.

Contaminated packaging: Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.
Dispose of in accordance with local regulations.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG
UN number: UN 3108
Proper shipping name: ORGANIC PEROXIDE TYPE E, SOLID
(2,5-DIMETHYL-2,5-DI-(tert-BUTYLPEROXY)HEXANE)
Class: 5.2
Packing group: Not assigned by regulation
Labels: Division 5.2 - Organic peroxides, Handling Label - Keep Away From Heat

IATA-DGR
UN/ID No.: UN 3108
Proper shipping name: Organic peroxide type E, solid
(2,5-Dimethyl-2,5-Di-(tert-butylperoxy) hexane)
Class: 5.2
Packing group: Not assigned by regulation
Labels: Division 5.2 - Organic peroxides, Handling Label - Keep Away From Heat
Packing instruction (cargo aircraft): 570
Packing instruction (passenger aircraft) : 570

IMDG-Code
UN number : UN 3108
Proper shipping name : ORGANIC PEROXIDE TYPE E, SOLID
(2,5-DIMETHYL-2,5-DI-(tert-BUTYLPEROXY)HEXANE)
Class : 5.2
Packing group : Not assigned by regulation
Labels : 5.2
EmS Code : F-J, S-R
Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

Domestic regulation

TDG
UN number : UN 3108
Proper shipping name : ORGANIC PEROXIDE TYPE E, SOLID
(2,5-DIMETHYL-2,5-DI-(tert-BUTYLPEROXY)HEXANE)
Class : 5.2
Packing group : II
Labels : 5.2
ERG Code : 145
Marine pollutant : no

Special precautions for user
The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

Canadian PBT Chemicals : This product contains the following components on the DSL that are classified as Persistent, Bioaccumulative and/or Toxic (PBT) under CEPA: 2,5-Dimethyl-2,5-di(tert-butylperoxy)hexane

The ingredients of this product are reported in the following inventories:
TCSI (TW) : On the inventory, or in compliance with the inventory
TSCA (US) : All substances listed as active on the TSCA inventory
AICS (AU) : On the inventory, or in compliance with the inventory
DSL (CA) : All components of this product are on the Canadian DSL
ENCS (JP) : On the inventory, or in compliance with the inventory
ISHL (JP) : On the inventory, or in compliance with the inventory
KECI (KR) : On the inventory, or in compliance with the inventory
### PICCS (PH)
- On the inventory, or in compliance with the inventory

### IECSC (CN)
- On the inventory, or in compliance with the inventory

#### Canadian lists
No substances are subject to a Significant New Activity Notification.

### SECTION 16. OTHER INFORMATION

#### Further information
This material safety datasheet only contains information relating to safety and does not replace any product information or product specification. These safety instructions also apply to empty packaging which may still contain product residues.

#### Sources of key data used to compile the Material Safety Data Sheet

#### Revision Date
- 03/24/2020

#### Full text of other abbreviations

- **AICS** - Australian Inventory of Chemical Substances
- **ANTT** - National Agency for Transport by Land of Brazil
- **ASTM** - American Society for the Testing of Materials
- **bw** - Body weight
- **CMR** - Carcinogen, Mutagen or Reproductive Toxicant
- **DIN** - Standard of the German Institute for Standardisation
- **DSL** - Domestic Substances List (Canada)
- **ECx** - Concentration associated with x% response
- **ELx** - Loading rate associated with x% response
- **EmS** - Emergency Schedule
- **ENCS** - Existing and New Chemical Substances (Japan)
- **ErCx** - Concentration associated with x% growth rate response
- **ERG** - Emergency Response Guide
- **GHS** - Globally Harmonized System
- **GLP** - Good Laboratory Practice
- **IARC** - International Agency for Research on Cancer
- **IATA** - International Air Transport Association
- **IBC** - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
- **IC50** - Half maximal inhibitory concentration
- **ICAO** - International Civil Aviation Organization
- **IECSC** - Inventory of Existing Chemicals in China
- **IMDG** - International Maritime Dangerous Goods
- **IMO** - International Maritime Organization
- **ISHL** - Industrial Safety and Health Law (Japan)
- **ISO** - International Organization for Standardization
- **KECI** - Korea Existing Chemicals Inventory
- **LC50** - Lethal Concentration to 50% of a test population
- **LD50** - Lethal Dose to 50% of a test population (Median Lethal Dose)
- **MARPOL** - International Convention for the Prevention of Pollution from Ships
- **n.o.s.** - Not Otherwise Specified
- **Nch** - Chilean Norm
- **NO(A)EC** - No Observed (Adverse) Effect Concentration
- **NO(A)EL** - No Observed (Adverse) Effect Level
- **NOELR** - No Observable Effect Loading Rate
- **NOM** - Official Mexican Norm
- **NTP** - National Toxicology Program
- **NZIoC** - New Zealand Inventory of Chemicals
- **OECD** - Organization for Economic Co-operation and Development
- **OPPTS** - Office of Chemical Safety and Pollution Prevention
- **PBT** - Persistent, Bioaccumulative and Toxic substance
- **PICCS** - Philippines Inventory of Chemicals and Chemical Substances
- **(Q)SAR** - (Quantitative) Structure Activity Relationship
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Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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