SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006

BENOX A-75

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier
   Trade name : BENOX A-75

1.2 Relevant identified uses of the substance or mixture and uses advised against
   Use of the Substance/Mixture : Hardener, polymerisation initiators

1.3 Details of the supplier of the safety data sheet
   Company : United Initiators GmbH
              Dr.-Gustav-Adolph-Str. 3
              82049 Pullach

   E-mail address of person responsible for the SDS : contact@united-in.com

1.4 Emergency telephone number
   +49 / 89 / 74422 – 0 (24 h)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture
   Classification (REGULATION (EC) No 1272/2008)
   Organic peroxides, Type C
   H242: Heating may cause a fire.
   Eye irritation, Category 2
   H319: Causes serious eye irritation.
   Skin sensitisation, Category 1
   H317: May cause an allergic skin reaction.
   Acute aquatic toxicity, Category 1
   H400: Very toxic to aquatic life.
   Chronic aquatic toxicity, Category 2
   H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements
   Labelling (REGULATION (EC) No 1272/2008)
   Hazard pictograms :
   H242 Heating may cause a fire.
   H317 May cause an allergic skin reaction.
   H319 Causes serious eye irritation.
   Signal word : Danger
H410 Very toxic to aquatic life with long lasting effects.

Precautionary statements:

Prevention:
P220 Keep/Store away from clothing/ strong acids, bases, heavy metal salts and other reducing substances /combustible materials.
P233 Keep container tightly closed.
P235 Keep cool.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P262 Do not get in eyes, on skin, or on clothing.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Hazardous components which must be listed on the label:
Dibenzoyl peroxide (CAS-No. 94-36-0)

2.3 Other hazards
This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures
Chemical nature: Organic Peroxide
Solid mixture

Hazardous components

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>EC-No.</th>
<th>Classification</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dibenzoyl peroxide</td>
<td>94-36-0</td>
<td>202-327-6</td>
<td>Org. Perox. B; H241 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Acute 1;</td>
<td>&gt;= 70 - &lt; 75</td>
</tr>
<tr>
<td></td>
<td>01-2119511472-50</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
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**BENOX A-75**

<table>
<thead>
<tr>
<th>Version</th>
<th>Revision Date:</th>
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</tr>
</thead>
<tbody>
<tr>
<td>1.3</td>
<td>09.03.2017</td>
<td>600000000135</td>
<td>23.01.2018</td>
</tr>
</tbody>
</table>

For explanation of abbreviations see section 16.

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

**General advice**
- Move out of dangerous area.
- Show this safety data sheet to the doctor in attendance.
- Do not leave the victim unattended.
- Call a physician immediately.

**Protection of first-aiders**
- First Aid responders should pay attention to self-protection and use the recommended protective clothing.

- If inhaled:
  - If unconscious, place in recovery position and seek medical advice.
  - If symptoms persist, call a physician.
  - If breathed in, move person into fresh air.

- In case of skin contact:
  - In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
  - Wash contaminated clothing before re-use.
  - If on skin, rinse well with water.
  - If on clothes, remove clothes.
  - If symptoms persist, call a physician.

- In case of eye contact:
  - In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
  - Remove contact lenses.
  - Protect unharmed eye.
  - Keep eye wide open while rinsing.
  - If eye irritation persists, consult a specialist.

- If swallowed:
  - Keep respiratory tract clear.
  - Call a physician immediately.

#### 4.2 Most important symptoms and effects, both acute and delayed

**Risks**
- May cause an allergic skin reaction.
- Causes serious eye irritation.

#### 4.3 Indication of any immediate medical attention and special treatment needed

**Treatment**
- Treat symptomatically and supportively.
SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media: Water spray
Alcohol-resistant foam
Carbon dioxide (CO2)
Dry chemical

Unsuitable extinguishing media: High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting: Contact with incompatible materials or exposure to temperatures exceeding SADT may result in a self-accelerating decomposition reaction with release of flammable vapors which may auto-ignite. The product burns violently. Flash back possible over considerable distance. Vapours may form explosive mixtures with air. The product will float on water and can be reignited on surface water. Cool closed containers exposed to fire with water spray.

5.3 Advice for firefighters

Special protective equipment for firefighters: Wear self-contained breathing apparatus for firefighting if necessary. Use personal protective equipment.

Specific extinguishing methods: Do not use a solid water stream as it may scatter and spread fire. Remove undamaged containers from fire area if it is safe to do so. Use water spray to cool unopened containers.

Further information: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions: Use personal protective equipment. Avoid dust formation. Avoid breathing dust. Remove all sources of ignition. Follow safe handling advice and personal protective equipment recommendations. Never return spills in original containers for re-use.
Treat recovered material as described in the section "Disposal considerations".

6.2 Environmental precautions

Environmental precautions:
Prevent product from entering drains.
- Prevent further leakage or spillage if safe to do so.
- If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up:
Contact with incompatible substances can cause decomposition at or below SADT.
- Clear spills immediately.
- Suppress (knock down) gases/vapours/mists with a water spray jet.
- To clean the floor and all objects contaminated by this material, use plenty of water.
- Soak up with inert absorbent material.
- Isolate waste and do not reuse.
- Non-sparking tools should be used.
- Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Technical measures:
See Engineering measures under EXPOSURE CONTROLS/PERSCONAL PROTECTION section.

Advice on safe handling:
- Do not breathe vapours/dust.
- Avoid exposure - obtain special instructions before use.
- Avoid contact with skin and eyes.
- Take precautionary measures against static discharges.
- Never return any product to the container from which it was originally removed.
- Provide sufficient air exchange and/or exhaust in work rooms.
- Avoid confinement.
- Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- Smoking, eating and drinking should be prohibited in the application area.
- Wash thoroughly after handling.
- For personal protection see section 8.
- Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being
used.
Protect from contamination.

Advice on protection against fire and explosion:
Avoid dust formation. Provide appropriate exhaust ventilation at places where dust is formed. Keep away from heat and sources of ignition. Use only explosion-proof equipment. Keep away from combustible material.

Hygiene measures:
Keep away from food and drink. When using do not eat or drink. When using do not smoke. Wash hands before breaks and immediately after handling the product.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers:
Avoid impurities (e.g. rust, dust, ash), risk of decomposition. Electrical installations / working materials must comply with the technological safety standards. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in original container. Keep containers tightly closed in a cool, well-ventilated place. Store in accordance with the particular national regulations.

Advice on common storage:
Keep away from strong acids, bases, heavy metal salts and other reducing substances.

Recommended storage temperature:
5 - 30 °C

Other data:
No decomposition if stored normally.

7.3 Specific end use(s)
Specific use(s):
For further information, refer to the product technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Value type (Form of exposure)</th>
<th>Control parameters</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dibenzoyl peroxide</td>
<td>Dibenzoyl peroxide</td>
<td>OELV - 8 hrs (TWA)</td>
<td>5 mg/m3</td>
<td>IE OEL</td>
</tr>
</tbody>
</table>

Further information:
Chemical agents which following exposure may cause sensitisation of the respiratory tract and lead to asthma, rhinitis or extrinsic allergic alveolitis. Where no specific short-term exposure limit is listed, a figure three times the long-term exposure limit value should be used.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

<table>
<thead>
<tr>
<th>Substance name</th>
<th>End Use</th>
<th>Exposure routes</th>
<th>Potential health effects</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dibenzoyl peroxide</td>
<td>Workers</td>
<td>Inhalation</td>
<td>Long-term systemic</td>
<td>11.75 mg/m3</td>
</tr>
</tbody>
</table>
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### Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

<table>
<thead>
<tr>
<th>Substance name</th>
<th>Environmental Compartment</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dibenzoyl peroxide</td>
<td>Fresh water</td>
<td>0.000602 mg/l</td>
</tr>
<tr>
<td></td>
<td>Marine water</td>
<td>&lt; 0.0001 mg/l</td>
</tr>
<tr>
<td></td>
<td>Intermittent use/release</td>
<td>0.000602 mg/l</td>
</tr>
<tr>
<td></td>
<td>Sewage treatment plant</td>
<td>0.35 mg/l</td>
</tr>
<tr>
<td></td>
<td>Fresh water sediment</td>
<td>0.338 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Soil</td>
<td>0.0758 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Oral</td>
<td>6.67 mg/kg</td>
</tr>
</tbody>
</table>

### 8.2 Exposure controls

**Engineering measures**
- Minimize workplace exposure concentrations.

**Personal protective equipment**

**Eye protection**
- Tightly fitting safety goggles
- Please wear suitable protective goggles. Also wear face protection if there is a splash hazard.
- Ensure that eyewash stations and safety showers are close to the workstation location.

**Hand protection**
- Material: butyl-rubber
- Break through time: >= 480 min
- Glove thickness: 0.5 mm

**Remarks**
- Choose gloves to protect hands against chemicals depending on the concentration and quantity of the hazardous substance and specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday.

**Skin and body protection**
- Select appropriate protective clothing based on chemical resistance data and an assessment of the local exposure potential.

**Respiratory protection**
- In the case of dust or aerosol formation use respirator with an approved filter.

**Filter type**
- Filter type P

### SECTION 9: Physical and chemical properties

#### 9.1 Information on basic physical and chemical properties

**Appearance**
- powder
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Colour: white

Odour: aromatic

Odour Threshold: No data available

pH: No data available

Melting point/range: Decomposition: Decomposes below the melting point.

Boiling point/boiling range: Not applicable

Flash point: Not applicable

Evaporation rate: No data available

Flammability (solid, gas): Not applicable

Upper explosion limit: No data available

Lower explosion limit: No data available

Vapour pressure: No data available

Relative vapour density: No data available

Bulk density: 590 kg/m³ (20 °C)

Solubility(ies)
   Water solubility: 0.0004 g/l insoluble
   Solubility in other solvents: soluble
      Solvent: Phthalates

Partition coefficient: n-octanol/water: log Pow: 3.2 (20 °C)

Viscosity
   Viscosity, dynamic: Not applicable
   Viscosity, kinematic: No data available

Oxidizing properties: The substance or mixture is not classified as oxidizing.
   Organic peroxide

9.2 Other information

Self-Accelerating decomposition temperature (SADT): 70 °C
   SADT-Self Accelerating Decomposition Temperature. Lowest temperature at which the tested package size will undergo a self-accelerating decomposition reaction.
SECTION 10: Stability and reactivity

10.1 Reactivity
Stable under recommended storage conditions.

10.2 Chemical stability
Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions
Hazardous reactions: Dust may form explosive mixture in air.

10.4 Conditions to avoid
Conditions to avoid: Protect from contamination.
Contact with incompatible substances can cause decomposition at or below SADT.
Heat, flames and sparks.
Avoid confinement.

10.5 Incompatible materials
Materials to avoid: Accelerators, strong acids and bases, heavy metals and heavy metal salts, reducing agents

10.6 Hazardous decomposition products
Irritant, caustic, flammable, noxious/toxic gases and vapours can develop in the case of fire and decomposition

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity
Not classified based on available information.

Components:

Dibenzoyl peroxide:
Acute oral toxicity: LD50 (Rat): > 5,000 mg/kg
Method: OECD Test Guideline 401
Assessment: The substance or mixture has no acute oral toxicity

Acute inhalation toxicity: LC50 (Rat): 24.3 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
Assessment: The substance or mixture has no acute inhalation toxicity

Acute dermal toxicity: Method: Expert judgement
Assessment: The substance or mixture has no acute dermal toxicity
Skin corrosion/irritation
Not classified based on available information.

**Product:**
Remarks: May cause skin irritation and/or dermatitis.

**Components:**
Dibenzoyl peroxide:
Species: Rabbit
Method: OECD Test Guideline 404
Result: No skin irritation

**Serious eye damage/eye irritation**
Causes serious eye irritation.

**Product:**
Species: Rabbit
Method: OECD Test Guideline 405
Result: Eye irritation

Remarks: May cause irreversible eye damage.

**Components:**
Dibenzoyl peroxide:
Species: Rabbit
Method: OECD Test Guideline 405
Result: Eye irritation

**Respiratory or skin sensitisation**

**Skin sensitisation**
May cause an allergic skin reaction.

**Respiratory sensitisation**
Not classified based on available information.

**Product:**
Species: Mouse
Method: OECD Test Guideline 429
Result: Causes sensitisation.

Remarks: Causes sensitisation.

**Components:**
Dibenzoyl peroxide:
Species: Mouse
Method: OECD Test Guideline 429
Result: May cause sensitisation by skin contact.

Germ cell mutagenicity
Not classified based on available information.

Components:
Dibenzoyl peroxide:
Genotoxicity in vitro:
Method: OECD Test Guideline 471
Result: negative
Method: OECD Test Guideline 476
Result: negative

Genotoxicity in vivo:
Test Type: dominant lethal test
Species: Mouse
Result: negative

Carcinogenicity
Not classified based on available information.

Product:
Remarks: negative

Components:
Dibenzoyl peroxide:
Remarks: negative

Reproductive toxicity
Not classified based on available information.

Components:
Dibenzoyl peroxide:
Effects on fertility:
Species: Rat
Application Route: Oral
Fertility: NOAEL: > 1,000 mg/kg body weight
Method: OECD Test Guideline 422
Result: No effects on fertility

STOT - single exposure
Not classified based on available information.

STOT - repeated exposure
Not classified based on available information.

Repeated dose toxicity

Product:
Species: Rat
NOAEL: 1,000 mg/kg
Application Route: Oral
Exposure time: 28 d
Method: OECD Test Guideline 422

Components:
Dibenzoyl peroxide:
Species: Rat
NOAEL: 1,000 mg/kg
Application Route: Oral
Exposure time: 28 d
Method: OECD Test Guideline 422

Aspiration toxicity
Not classified based on available information.

Further information
Product:
Remarks: No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:
Dibenzoyl peroxide:

Toxicity to fish
: EC50 (Oncorhynchus mykiss (rainbow trout)): 0.0602 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

NOEC (Oncorhynchus mykiss (rainbow trout)): 0.0316 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates
: EC50 (Daphnia magna (Water flea)): 0.11 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202

NOEC (Daphnia magna (Water flea)): 0.077 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202

Toxicity to algae
: EC50 (Pseudokirchneriella subcapitata (green algae)): 0.0711 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (green algae)): 0.02 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201
M-Factor (Acute aquatic toxicity) : 10
Toxicity to microorganisms : EC50 (Bacteria): 35 mg/l
Exposure time: 0.5 h

Ecotoxicology Assessment
Acute aquatic toxicity : Very toxic to aquatic life.
Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

12.2 Persistence and degradability
Components:
Dibenzoyl peroxide:
Biodegradability : Result: Biodegradable
Method: OECD Test Guideline 301D

12.3 Bioaccumulative potential
Components:
Dibenzoyl peroxide:
Partition coefficient: n-octanol/water : log Pow: 3.2 (20 °C)

12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment
Product:
Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects
Product:
Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Very toxic to aquatic life.
Toxic to aquatic life with long lasting effects.
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SECTION 13: Disposal considerations

13.1 Waste treatment methods
Product: The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of wastes in an approved waste disposal facility.

Contaminated packaging: Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum. Dispose of in accordance with local regulations.

SECTION 14: Transport information

14.1 UN number
ADN: UN 3104
ADR: UN 3104
RID: UN 3104
IMDG: UN 3104
IATA: UN 3104

14.2 UN proper shipping name
ADN: ORGANIC PEROXIDE TYPE C, SOLID (DIBENZOYL PEROXIDE)
ADR: ORGANIC PEROXIDE TYPE C, SOLID (DIBENZOYL PEROXIDE)
RID: ORGANIC PEROXIDE TYPE C, SOLID (DIBENZOYL PEROXIDE)
IMDG: ORGANIC PEROXIDE TYPE C, SOLID (DIBENZOYL PEROXIDE)
IATA: Organic peroxide type C, solid (Dibenzoyl peroxide)

14.3 Transport hazard class(es)
ADN: 5.2
ADR: 5.2
RID: 5.2
IMDG: 5.2
IATA: 5.2

14.4 Packing group
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14.5 Environmental hazards

ADN
Environmentally hazardous : yes

ADR
Environmentally hazardous : yes

RID
Environmentally hazardous : yes

IMDG
Marine pollutant : yes

14.6 Special precautions for user
Not applicable

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code
Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
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REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59): Not applicable
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer: Not applicable
Regulation (EC) No 850/2004 on persistent organic pollutants: Not applicable


P6b  SELF-REACTIVE SUBSTANCES AND MIXTURES and ORGANIC PEROXIDES
Quantity 1  50 t  Quantity 2  200 t

E1  ENVIRONMENTAL HAZARDS
Quantity 1  100 t  Quantity 2  200 t

Other regulations: Gefahrengruppe nach § 3 BGV B4: II, S+ (German regulatory requirements)
Produkt unterliegt dem Sprengstoffgesetz (SprengG; Stoffgruppe C). (German regulatory requirements)
Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:
AICS (AU): On the inventory, or in compliance with the inventory
NZIoC (NZ): On the inventory, or in compliance with the inventory
ENCS (JP): On the inventory, or in compliance with the inventory
ISHL (JP): On the inventory, or in compliance with the inventory
KECI (KR): On the inventory, or in compliance with the inventory
PICCS (PH): On the inventory, or in compliance with the inventory
IECSC (CN): On the inventory, or in compliance with the inventory
TCSI (TW): On the inventory, or in compliance with the inventory
TSCA (US): On TSCA Inventory

15.2 Chemical safety assessment
A Chemical Safety Assessment has been carried out for this substance. For further information see eSDS.
SECTION 16: Other information

Full text of H-Statements

H241 : Heating may cause a fire or explosion.
H317 : May cause an allergic skin reaction.
H319 : Causes serious eye irritation.
H400 : Very toxic to aquatic life.
H411 : Toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Aquatic Acute : Acute aquatic toxicity
Aquatic Chronic : Chronic aquatic toxicity
Eye Irrit. : Eye irritation
Org. Perox. : Organic peroxides
Skin Sens. : Skin sensitisation

Further information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific
material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

IE / EN